



Dart Aerospace Ltd.
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Canada

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D4278-045
Job Sheet 184067



Part No: D4278-045

Job Qty: 2 ea

Part Name: Rib Assembly, Fwd Cham



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4278 REV C SHEET 3, D4277 REV D SHEETS 1,2,3 IPP Rev:A 10.11.12 new issue DD verf:EC IPP
Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Large Fab-6		DC 2018-10-04
100	Large Fab	2 pcs	11/9/18	11/9/18	0.00	0.71	Large Fab 1		DC 2018-10-05
110	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC9		JS
120	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC5		JS
130	Packaging	2 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3 Large Fab		JS
140	QC21-SA	2 Ea	11/9/18	11/9/18	0.00	0.00	QC21		

Part Op 100 - 1- Assemble ribs and weld as per dwg use DT9820
Descriptions: 130 - ***STOCK IN BASKET CELL***

DAG
21
9-50

OCT 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4277-11	Rib	2 Ea (1 ea)	90-Start up Operation	S1155160
D4277-7	Rib	2 Ea (1 ea)	90-Start up Operation	S115463

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4277-11	2	0	0
	D4277-7	2	0	0

Part Specifications

ould not be found.

Plex 10/2/18 11:30 AM Dart.lajeunesse.marie



Container No: S115916



Part: D4278-045

Job No: 184067

Serial No/Batch: S115916

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 10/04/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____							
Misidentified	☐	Past Due	☐								